

# Work Order ID 51314

August 19, 2009 7:59:23 AM



Page 1

Item ID: D2579

Accept



Setup Start



Revision ID: E

Stop



Item Name: Crossbolt Spacer

Start Date: 19/08/2009 Start Qty: 100.00



Cust Item ID:

Required Date: 20/08/2009 Req'd Qty: 100.00

Customer:

Reference:

*Handwritten signature and date 09.08.19*

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2579	Rev E								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FA245

*Handwritten signature and date 09.08.19*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*Handwritten signature and date 09.08.19 with circled 100*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

*Handwritten signature and date 09/08/19 with circled 100*

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Page 2

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Start Date: 19/08/2009 Start Qty: 100.00



Cust Item ID:

Required Date: 20/08/2009 Req'd Qty: 100.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: LG

0.00



Packaging

Memo

0.00

Packaging

100

FE 09/08/19

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/20 HJ

MUE 09-08-19

# Picklist Print

Page 1

August 19, 2009 7:59:22 AM

Work Order ID: 51314



Parent Item: D2579RevE



Parent Item Name: Crossbolt Spacer

Start Date: 19/08/2009

Required Date: 20/08/2009

Start Qty: 100.00

Required Qty: 100.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	181.2100	37.7158			
6061-T6 RD Tube .500 x.058W												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

181.21

110335

0.6

111757

180.61

*09.08.19*

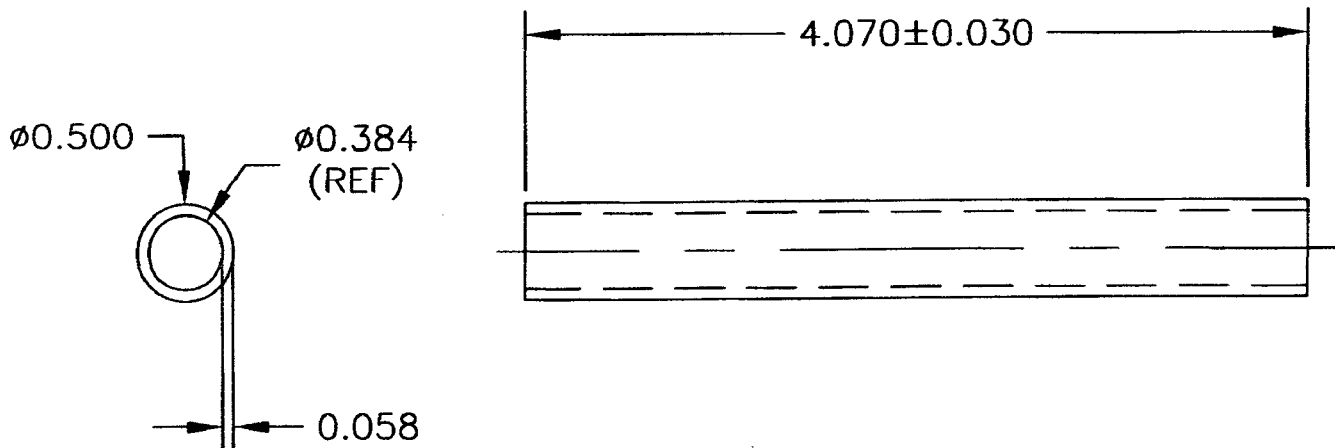
34





DESIGN #	DRAWN BY RA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

RELEASED  
07.06.28



**D2579 CROSS BOLT SPACER**

51314

**D2579 CROSS BOLT SPACER**

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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